



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5622-3
Job Sheet 187377



Part No: D5622-3

Job Qty: 70 ea

Part Name: Mid Wearshoe



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/3/18

Job Tracking No:

Due Date: 12/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG.D5622 REV.B IPP REV:A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD IPP REV:B 18.11.26 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	70 pcs		12/24/18	0.00	4.33	Waterjet - Flow		SC 18/12/05
120	QC	70 pcs		12/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/12/05
130	QC	70 pcs		12/24/18	0.00	0.00	QC8-2		38 DAS
140	Brake NC	70 pcs		12/24/18	0.12	0.58	Brake NC 1		DAS-89 30
150	QC	70 pcs		12/24/18	0.00	0.00	QC5		38 9-89
160	Autoweld 1	70 pcs		12/24/18	0.00	2.20	Automated welding		100
170	QC	70 pcs		12/24/18	0.00	0.00	QC10		02
180	QC	70 pcs		12/24/18	0.00	0.00	QC5		02
190	HandFinish	70 pcs		12/24/18	0.00	1.90	HandFinish4		201 DAS/1 DAS
200	QC	70 pcs		12/24/18	0.00	0.00	QC3		61 68
210	Packaging	70 pcs		12/24/18	0.00	0.00	Packaging3-1		810Z 8 9-89 9-89
220	QC21-SA	70 Ea		12/24/18	0.00	0.00	QC21		DEC 28 2018 DAS 70

Part Op 110 - 1-Cut D5622-3F as per Dwg D5622 Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED WELDING USE 8259 HARDCOAT BATCH: _____
190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI BATCH: _____
210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	7.0700 sf (.101 ea)	110-Waterjet - Flow - 1	572 3/98

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S16GA	7	109	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION	DEPARTMENT/PROCESS			
Date : _____ Sequence #: _____		Rework ☐	Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐
		Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐
Description Work Order Devia		Container No: S135092 Part: D5622-3 Job No: 187377 Serial No/Batch: S135092 Revision: B Inspector: Exp Date: Instructions: Various STC's Date: 12/05/18 DART AEROSPACE Container No: S135092 Part: D5622-3 Job No: 187377 Serial No/Batch: S135092 Revision: B Inspector: Exp Date: Instructions: Various STC's Date: 12/05/18 Dart Aerospace Ltd. 1270 Aberdeen Street Hawthorn, ON K6A 1K7 CANADA TEL: 1 513 632-5200 Email: sales@dartaero.com www.dartaerospace.com				Supplier Quality ☐
						MRB (QSI042)
		Completed By _____				
		hand / Supervisor _____				
		/ QA Coordinator _____				
Root Cause						
Operator ☐		☐ Pressur	☐ Misaligned/on center		☐ Positioned Wrong	
Manufacturing Process ☐		☐ Bending	☐ BOM/Route		☐ Outside Tolerance	
Equip/Tooling ☐		☐ Crushing	☐ Broken/Damage/Defect		☐ Drawing	
Handling/Preservation ☐		☐ Cracks	☐ Incomplete/Unclear Instructions		☐ Finish	
Material ☐		☐ Crimp/Kink/Ripple/Wave/Twist	☐ Drill Holes		☐ Part Lost/Missing	
Product Improvement ☐		☐ Marks/Chatter	☐ Fit/Function		☐ Misread	
Process Improvement ☐		☐ Mislabeled				
Human Factors ☐		Other/Details: _____				

